

Directions for using SecurEdge[®] Plus Blocking Pads:

- 1) Prior to blocking the lens, make sure all surfaces are clean to achieve maximum adhesion.
- 2) Make sure you place the side of the pad with the white liner under the adhesive onto the lens.
- 3) Match the block with the curvature of the lens to ensure proper contact to reduce the chance of slippage.
- 4) **Allow a minimum of 15 minutes cure time before processing** so the adhesive structure has time to properly bond to the block.
- 5) Always consult your edger manufacturer for the correct setting for thin center and AR coated lenses.